



PART OF BIRN GROUP

## Standard Stock Programme

Round profile	Grade		Round profile	Grade		Square profile	Grade		Minimum and non-standard production runs	
<u>Dimensions</u>	EN-GJL	EN-GJS	<u>Dimensions</u>	EN-GJL	EN-GJS	<u>Dimensions</u>	EN-GJL	EN-GJS	Diameter (mm)	Weight (tons)
Ø 26*	✓		Ø 140	✓	✓	40x40	✓		Below 60	6
Ø 31*	✓		Ø 145	✓	✓	45x45	✓		61-80	8
Ø 36*	✓		Ø 150	✓	✓	50x50	✓	✓	81-100	8
Ø 41	✓	✓	Ø 155	✓		55x55	✓	✓	101-150	10
Ø 46	✓	✓	Ø 160	✓	✓	60x60	✓	✓	151-200	14
Ø 51	✓	✓	Ø 165	✓		65x65	✓	✓	201-300	22
Ø 56	✓	✓	Ø 170	✓	✓	70x70	✓	✓	301 and above	Discuss with foundry
Ø 61	✓	✓	Ø 180	✓	✓	75x75	✓	✓		
Ø 66	✓	✓	Ø 190	✓	✓	80x80	✓	✓	<ul style="list-style-type: none"> <li><u>Non-standard production</u> can vary between 90-120% of the order. This should be accepted by customer.</li> <li><u>Minimum runs</u> are for EN-GJL-250C and EN-GJS-500-7C (EN-GJS-400-15C). Other grades need specific inquiry.</li> <li><u>Standard production length</u> is 3m (3080 mm gross length). Other lengths are available subject to discussion and special order</li> <li><u>Valid from 18/04/2023</u></li> <li>*Availability upon request</li> </ul>	
Ø 71	✓	✓	Ø 200	✓	✓	85x85	✓			
Ø 76	✓	✓	Ø 210	✓	✓	90x90	✓	✓		
Ø 81	✓	✓	Ø 220	✓	✓	95x95	✓	✓		
Ø 86	✓	✓	Ø 230	✓	✓	100x100	✓	✓		
Ø 91	✓	✓	Ø 240	✓	✓	110x110	✓	✓		
Ø 96	✓	✓	Ø 250	✓	✓	115x115	✓			
Ø 101	✓	✓	Ø 260	✓	✓	120x120	✓	✓		
Ø 106	✓	✓	Ø 270	✓		130x130	✓	✓		
Ø 111	✓	✓	Ø 280	✓	✓	140x140	✓	✓		
Ø 116	✓	✓	Ø 290	✓	✓	150x150	✓	✓		
Ø 121	✓	✓	Ø 300	✓	✓	155x155		✓		
Ø 125	✓	✓	Ø 320	✓	✓	160x160	✓	✓		
Ø 130	✓	✓	Ø 340	✓	✓	170x170	✓	✓		
Ø 135	✓	✓	Ø 360	✓	✓	180x180	✓	✓		
			Ø 380	✓	✓	190x190	✓			
			Ø 400	✓	✓	200x200	✓	✓		
			<b>D-section</b>	<b>Grade</b>		210x210		✓		
						220x220	✓	✓		
			<u>Dimensions</u>	<b>EN-GJL-150C</b>		240x240	✓	✓		
			D 53 / 28	✓		260x260	✓	✓		
			D 70 / 40	✓		270x270	✓			
			D 82 / 44	✓		280x280	✓			
			D 88 / 49	✓						
			D 95 / 54	✓						
			D 105 / 57,5	✓						
			D 110 / 60	✓						
			D 114 / 62	✓						
			D 120 / 65	✓						



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Rectangle		Grade		Rectangle		Grade		Minimum and non-standard production runs	
Dimensions	EN-GJL	EN-GJS	Dimensions	EN-GJL	EN-GJS	Diameter (mm)	Weight (tons)		
30x50	✓		90x110	✓	✓	Below 60	6		
40x50	✓		90x120	✓	✓	61-80	8		
40x60	✓		90x130	✓	✓	81-100	8		
40x70	✓		90x140	✓		101-150	10		
40x90	✓		100x110	✓	✓	151-200	14		
40x100	✓		100x120	✓		201-300	22		
40x110	✓		100x130	✓	✓	301 and above	Discuss with foundry		
40x120	✓		100x150	✓					
50x60	✓		100x200	✓		<ul style="list-style-type: none"> <li>• <u>Non-standard production</u> can vary between 90-120% of the order. This should be accepted by customer.</li> <li>• <u>Minimum runs</u> are for EN-GJL-250C and EN-GJS-500-7C (EN-GJS-400-15C). Other grades need specific inquiry.</li> <li>• <u>Standard production length</u> is 3m (3080 mm gross length). Other lengths are available subject to discussion and special order</li> <li>• <u>Valid from 18/04/2023</u></li> </ul>			
50x70	✓	✓	110x120		✓				
50x80	✓		110x130	✓	✓				
50x90	✓		110x140	✓					
50x100	✓		120x140		✓				
50x110	✓		120x160	✓	✓				
50x120	✓		130x180	✓					
60x80	✓	✓							
60x90	✓	✓							
60x100	✓								
60x110	✓								
60x120	✓								
70x80	✓	✓							
70x90	✓	✓							
70x100	✓	✓							
70x110	✓	✓							
70x120	✓								
70x130	✓								
80x100	✓	✓							
80x110	✓								
80x120	✓	✓							
80x130		✓							
90x100	✓								